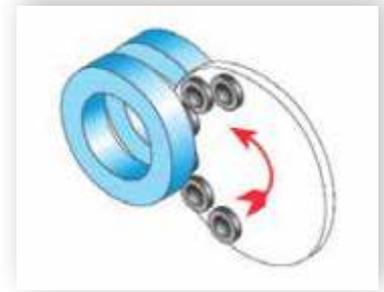




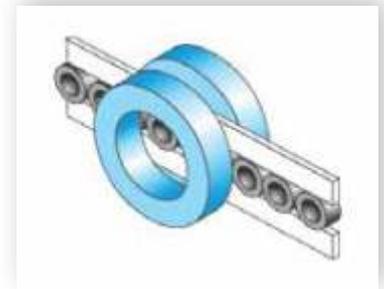
Duplex Grinder With Horizontal Spindle (DDH)

Description:

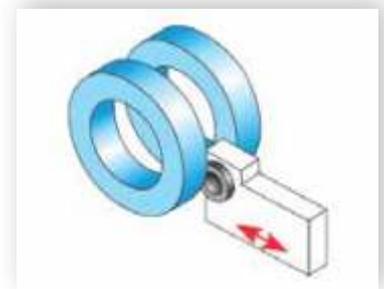
- This series uses powerful double disk grinding technology to simultaneously grind opposite and parallel surfaces flat, at unbelievable rates of production.
- Optimum loading systems to suit customer needs.
- Sturdy forged spindle supported by precision angular contact bearings provides accurate finishing even under heavy-duty loads.
- Robust spindle drive design through a splined sleeve and precision belt transmission to eliminate spindle deflection during grinding.
- Accurate positioning of grinding wheels with zero backlashes through a precision ball screw, anti-friction slide, and digital control.
- Vertical tilting and horizontal swiveling of the spindle is effected conveniently through a screw mechanism.
- Ample coolant supply via rotary union through two spindles.
- Swing arm wheel dresser is hydraulically operated.
- All controls within easy reach of the operator.
- Optional CNC controls for fully automatic grinding cycle including dressing and compensation.
- Optional Auto loading & unloading arrangement.
- Optional Auto gauging and compensation provision.



Rotating Carrier Feed



Through Feed



Oscillating Feed

Technical Specifications:

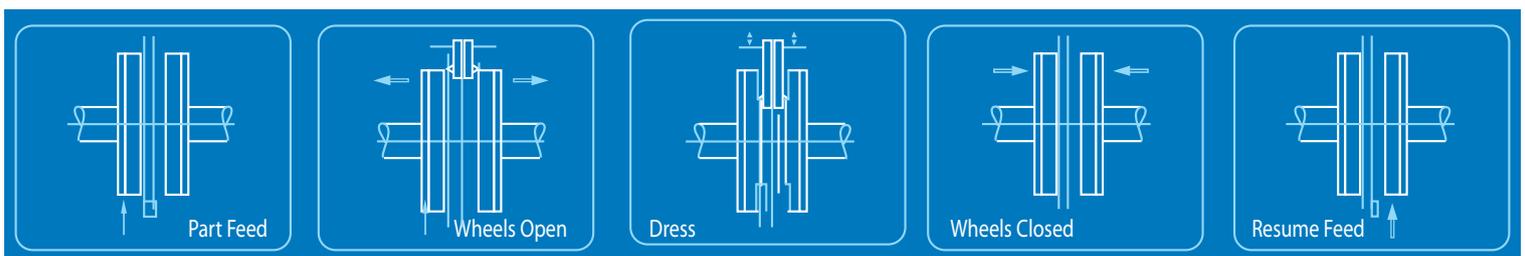


Model		DDH-400	DDH-500	DDH-600	DDH-760
Workpiece Diameter (max)	MM (IN)	70 (2.75)	90 (3.54)	120 (4.72)	150 (5.9)
Workpiece Thickness (max)	MM (IN)	20 (0.78)	25 (1)	50 (2)	80 (3.1)
Process Speed (Carrier)	RPM	1-5	1-5	1-5	1-5
Wheel Diameter	MM (IN)	400 (16)	500 (20)	600 (24)	760 (30)
Spindle Speed	RPM	1200	950	750	600
Spindle Motor (2 Units each)	HP (KW)	5 (3.7)	15 (11)	20 (15)	30 (22.3)
Machine Size Length*Width*Height	MM (IN)	1500*1900*1000 (59'75'40)	2000*2300*1550 (79'93'61)	2200*3000*1650 (87'119'65)	4000*2500*1800 (157'98'70)
Machine Net Weight	Kg (Lb)	4000 (8800)	6000 (13200)	10000 (22000)	14000 (30800)
Gross Weight of Machine	Kg (Lb)	5000 (11000)	7000 (15400)	11500 (25300)	16000 (35000)

Fully Automatic Dressing Cycle including positioning of Abrasive Disks to Grind Line, can be incorporated



The dresser is programmed to make a specific number of dressing passes and define the amount of infeed per pass. Abrasive disks automatically infeed a preset increment at the completion of each dressing pass. Upon completion of the dressing cycle, both disks will automatically move to the original grind line, compensating for the dressed abrasives. The dressing is initiated by the operator pressing the "Dresser Start" button, or through the programmable control.



India:
8, Gaiwadi Industrial Estate, S.V. Road,
Goregaon (W), Mumbai - 400 062. INDIA.
+91 7045291771, +91 22 - 67425121 / 22 / 23
contact@alexmachinetools.com

USA:
+1 832 331 9955
contact@alexmachinetools.com

Website

